



High Performance Kraft Linerboard Specifications

Grade Code			26HP	31HP	33HP	35HP	41HP	45HP	52HP	
Characteristic	Unit of Measure		26# 127GSM	31# 150GSM	33# 161GSM	35# 170GSM	41# 200GSM	45# 220GSM	52# 254GSM	Method
Basis Weight Cond to 7.5% H2O	#/1000 ft ²	Min	24.7	30.0	32.0	34.0	38.9	42.7	49.4	Tappi T-410
Moisture	%	Min	5.0	5.0	5.0	5.0	5.5	5.5	5.5	Tappi T-412
		Max	8.0	8.0	8.0	8.0	8.5	8.5	8.5	
STFI CD (SCT)	#/in	Min	13.7	18.4	18.8	19.9	21.0	24.0	28.4	Tappi T-826
Cobb Size (2-minutes) Top	g/m ²	Min	30	30	30	30	30	30	30	Tappi T-441
		Max	65	65	65	65	65	65	65	
Cobb Size (2-minutes) Bottom	g/m ²	Min	30	30	30	30	30	30	30	Tappi T-441
		Max	65	65	65	65	65	65	65	
Gurley Porosity	sec/100ml	Min	14	14	14	14	14	14	20	Tappi T-460