



## H2 Kraft Bag / MultiWall Specifications

Characteristic	Unit of Measure								Method
		40CON	40MTW	50CON	50MTW	60CON	60MTW		
Basis Weight Cond to 7.5% H2O	#/3000 ft <sup>2</sup>	Min	38.0	38.0	47.5	47.5	57.0	57.0	Tappi T-410
		Max	43.5	43.5	52.5	52.5	63.0	63.0	
Moisture	%	Min	5.0	5.0	5.0	5.0	5.0	5.0	Tappi T-412
		Max	8.0	8.0	8.0	8.0	8.0	8.0	
Caliper	mils	Nom	4.7	4.7	5.8	5.8	6.7	6.7	Tappi T-411
Tear, MD	grams	Min		78*		110*		132*	Tappi T-414
		Nom	91	94	120	130	148	155	
Tear, Total	grams	Min		188*		235*		282*	Tappi T-414
		Nom	195	205	256	276	318	330	
Tensile, CD	lbf/in	Min		12*		19*		23*	Tappi T-404
		Nom	13	14	19	20	22	24	
Tensile, Total	lbf/in	Min		37*		53*		64*	Tappi T-404
		Nom	42	44	56	58	65	69	
Cobb Size (2-minutes) Top	g/m <sup>2</sup>	Min	30	30	30	30	30	30	Tappi T-441
		Max	65	65	65	65	65	65	
Cobb Size (2-minutes) Bottom	g/m <sup>2</sup>	Min	30	30	30	30	30	30	Tappi T-441
		Max	65	65	65	65	65	65	
Mullen	psi	Nom	28	30	33	35	45	48	Tappi T-403
Gurley Porosity	sec/100ml	Min	7	7	7	7	7	7	Tappi T-460

\* Minimums are per UFC 6000-M Table A