



Kraft Linerboard Specifications

Grade Code			33	42	
Characteristic	Unit of Measure		33# 161GSM	42# 205GSM	Method
Basis Weight Cond to 7.5% H2O	#/1000 ft2	Min	32.0	39.9	Tappi T-410
Moisture	%	Min	5.0	5.5	Tappi T-412
		Max	8.0	8.5	
Mullen	psi	Min	68	95	Tappi T-807
Cobb Size (2-minutes) Top	g/m2	Min	30	30	Tappi T-441
		Max	65	65	
Cobb Size (2-minutes) Bottom	g/m2	Min	30	30	Tappi T-441
		Max	65	65	
Gurley Porosity	sec/100ml	Min	14	14	Tappi T-460